Scales of Production

Prototypo	Batch	Mass	Continuous
Prototype			
Production	Production	Production	Production
How many of a product are made?			
Examples of products made this way:			
Typical Tools & Processes used:			
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Advantages	Advantages	Advantages	Advantages
Disadvantages	Disadvantages	Disadvantages	Disadvantages
Disadvantages	Disauvantages	Disadvantages	Disauvailiages

Scales of Production

Prototype	Batch	Mass	Continuous
Production	Production	Production	Production
How many of a product are made?	How many of a product are made?	How many of a product are made?	How many of a product are made?
One only	A specific batch size e.g. 10-1000	Millions	Millions on an ongoing basis
Examples of products made this way:	Examples of products made this way:	Examples of products made this way:	Examples of products made this way:
Bespoke (made to order) Furniture Sculptures	Handmade furniture High end hifi equipment	Injection moulded chairs Toys	Coke cans Drinks bottles Mass market cars
Typical Tools & Processes used:	Typical Tools & Processes used:	Typical Tools & Processes used:	Typical Tools & Processes used:
Normal workshop tools and equipment LOW SETUP COST	Templates Jigs Formers CAM	CNC machine Robotics Production lines Conveyors	←Same as Mass but even more automated, fewer workers
Advantages	Advantages	Advantages	Advantages
Unique, appealing product No specialist tools or equipment needed	Can be repeated easily Relatively inexpensive equipment Consistent quality	Low unit cost (cost per product) Fast Low labour cost	Extremely low unit cost Extremely fast manufacture time
Disadvantages	Disadvantages	Disadvantages	Disadvantages
High labour cost High unit cost	Too time consuming for millions to be made this way Equipment takes a bit of time and money to set up if only a few are sold	High setup cost Complex machinery needs maintenance	Extremely high setup cost and complexity of system